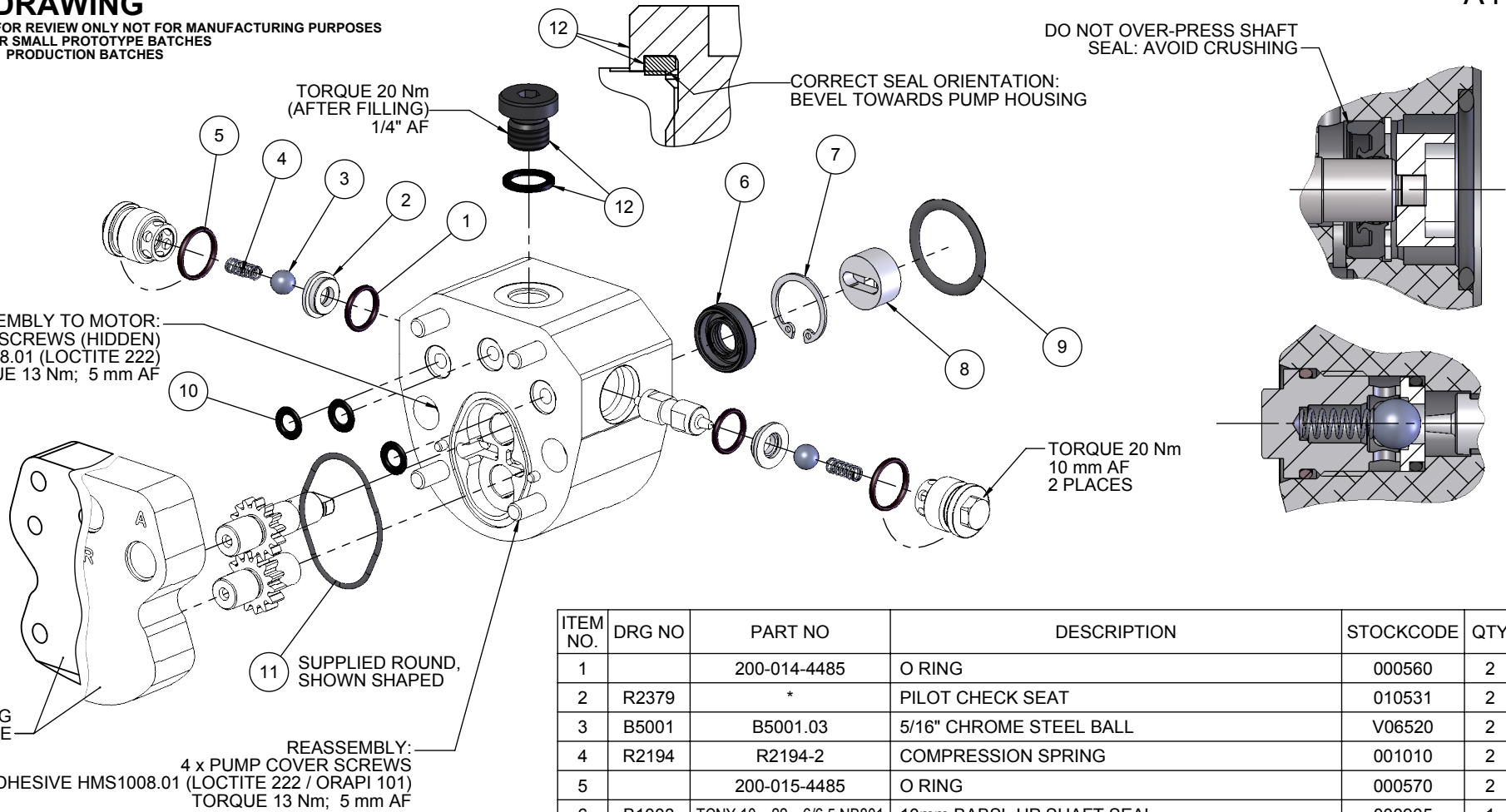


RELEASED DRAWING

THIRD ANGLE PROJECTION **A4**

PROVISIONAL - DRAWING FOR REVIEW ONLY NOT FOR MANUFACTURING PURPOSES
 PROTOTYPE - DRAWING FOR SMALL PROTOTYPE BATCHES
 RELEASED - DRAWING FOR PRODUCTION BATCHES



ITEM NO.	DRG NO	PART NO	DESCRIPTION	STOCKCODE	QTY
1		200-014-4485	O RING	000560	2
2	R2379	*	PILOT CHECK SEAT	010531	2
3	B5001	B5001.03	5/16" CHROME STEEL BALL	V06520	2
4	R2194	R2194-2	COMPRESSION SPRING	001010	2
5		200-015-4485	O RING	000570	2
6	B1003	TCNY 10 x 22 x 6/6.5 NB801	10mm BABSL HP SHAFT SEAL	000905	1
7	B5012	D1300J22	22mm INTERNAL CIRCLIP TO DIN472	002378	1
8	R4081	*	PUMP COUPLING	040810	1
9		202-713-4470	O-RING (PIMSEAL NO 26.2 x 3 NBR70)	000741	1
10		200-011-4485	O RING	000530	3
11		0370-15 NBR 75	'O' RING	000740	1
12	R4509	R4509.02N	G1/4" SOCKET PLUG (DIN 3852) & SEAL (DIN 3869) ASSEMBLY	000956	1

NOTES

- ONLY PARTS IDENTIFIED IN BALLOONS / BOM ARE INCLUDED WITH THE KIT
- KIT SHALL INCLUDE A COPY OF THE SERVICING INSTRUCTIONS:
 "K:\11 Product Documentation & Labels\Manuals & Enclosures\
 Customer Documentation\Marine Service Instructions.pdf"
- ASTERISK (*) IN PART No. FIELD MEANS PART No. IS SAME AS DRAWING No.

Hy-Pro
 motion and control solutions

TOLERANCES
 UNLESS OTHERWISE STATED
 DECIMAL None +/- 1 mm
 DECIMAL 0.0 +/- 0.25mm
 DECIMAL 0.00 +/- 0.10mm
 ANGLES +/- 0.5°
 REFER BS308 PARTS 1 TO 3
 ALL DIMENSIONS IN mm

MATERIAL
 SEE BOM

TREATMENT
 N/A

DESCRIPTION
PR+ PUMP SERVICE KIT

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DOCUMENT: hypro.slddrw

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 DO NOT SCALE IF IN DOUBT ASK
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 www.hypro.co.uk enquiries@hypro.co.uk

SHEET SCALE
 1:2
 APPROX. SCALE
 WHEN PRINTED A4

STOCK CODE
NOT STOCKED

DRG NO
R4511-sk
 Sheet 1 of 2

ISSUE
03

